

Date: Wednesday, 12/13/2006 2:38:15 PM
 User: Kim Johnston

Process Sheet

~~split~~

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ADJUSTABLE ENGINE MOUNT KIT (205)
 Job Number : 29919
 Estimate Number : 10548
 P.O. Number : *N/A* Part Number : D205708011
 This Issue : 12/13/2006 S.O. No. : *N/A* Drawing Number : B80701 REV C
 Prsht Rev. : NC Project Number : *N/A*
 First Issue : 12/13/2006 Type : PURCHASED PARTS Drawing Revision : C
 Previous Run : 29301 Material : *N/A*
 Due Date : 1/5/2007 Qty: 4 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : Est C 06.01.31 Added MS206136C12 JLM/AP

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

*KS 06.12.18**(11)*

2.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *2710* for:

6	D3284-001	(B80702-1)	Sleeve
2	D3284-003	(B80703-1)	Stud
4	D3284-005	(B80704-1)	Stud
6	D3284-007	(B80705-1)	Stud
6	NAS509-12	Nut	
6	NAS509L12	NutStud	

*C Log 112114**(4)*

To be assembled as per Dwg B80701 Rev. C

Possible Supplier: Northern Aero

Certificate of Conformity is required

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure Certificate of Conformity is attached

*(1207102113) (3)**06/12/19 (12)*

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Inspect assembly. Visually inspect thread, fit and cad plating

06.12.2000
K.I.
07.07.13 (3 Lts)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/13/2006 2:38:15 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 29919

Part Number: D205708011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0	D3284001	Sleeve
-----	----------	--------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

6	D3284-001	Sleeve	B29919 ✓
---	-----------	--------	----------

6.0	D3284003	Stud
-----	----------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Stud

Pick:

Packing Kit (Note: (1) D205-708-011 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

2	D3284-003	Stud	B29919 ✓
---	-----------	------	----------

7.0	D3284005	Stud
-----	----------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Stud

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

4	D3284-005	Stud	B29919 ✓
---	-----------	------	----------

8.0	D3284007	Stud
-----	----------	------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Stud

Pick: Packing Kit (Note: (1) D204-708-013

Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

6	D3284-007	Stud	B29919 ✓
---	-----------	------	----------

9.0	D3284009	Bearing
-----	----------	---------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Bearing

Pick:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/13/2006 2:38:15 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 29919

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
6	D3284-009	Bearing	5X B29726 / B29938 x19

10.0

D3284011

Bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bearing

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
1	D3284-011	Bearing	2X B29939 / 2X B29364

11.0

MS206136C16

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
8	MS20613-6C16Rivet		M101648 ✓

12.0

MS206136C18

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
8	MS20613-6C18 Rivet		M19349 ✓

13.0

MS206136C19

Rivet



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivet

Pick: Packing Kit (Note: (1) D205-708-011

(Kit includes all parts listed below)

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/13/2006 2:38:16 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 29919

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

8

MS20613-6C19

Rivet

m19349 ✓

14.0

NAS50912

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

6 NAS509-12 Nut B 29919

15.0

NAS509L12

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

Pick: Packing Kit (Note: (1) D204-708-013

(Kit includes all parts listed below)

Qty Part Number Description Batch

6 NAS509L12 Nut B 29919 ✓

16.0

MS206136C12

RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

RIVET

Pick:

Qty Part Number Description Batch

2 MS206136C12 Rivet

m100089 ✓

C L07102113 (4)

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-708-011

Location:

PPP Rev: A

C L07102113 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: PP Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/13/2006 2:38:16 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADJUSTABLE ENGINE MOUNT KIT (205)

Job Number: 29919

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

④
29 07/02/14

Job Completion



C207/02/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

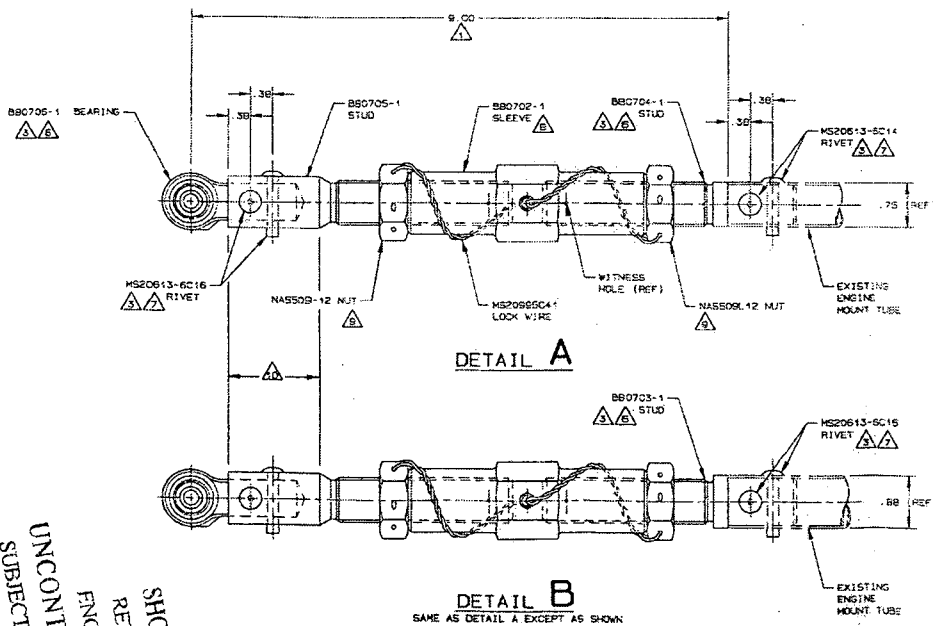
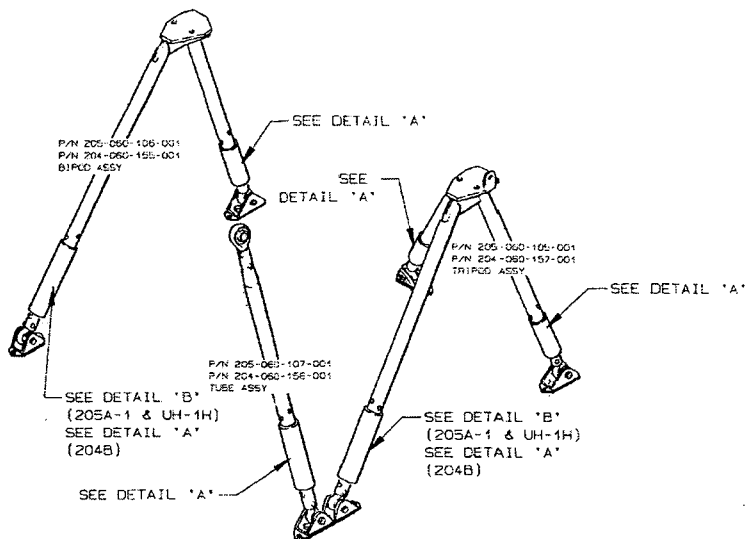
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

NOTES:

1. RUN EXISTING ENGINE MOUNT TORQ AT DIMENSION SHOWN.
2. DELBUR OUTSIDE DIAMETER OF TUBE .005/.010 AND CHAMFER INSIDE DIAMETER .015/.020.
3. BOTTOM OUT BEARING IN BEARINGS STUD AND BEARINGS/BRO704 STUD IN TUBE. POSITION INJECT HOLES AS SHOWN AND LINE BRILLI STUD .154 DIA (.410 DRILL).
4. DISASSEMBLE PARTS AND DELBUR.
5. ZINC CHROMATE PRIME TUBE ASSY ALL OVER USING TT-P-1757, COLOUR GREEN.
6. RE-ASSEMBLE PARTS WET WITH HYSOL ADHESIVE EA834.
7. INSTALL RIVETS WET WITH HYSOL ADHESIVE EA834.
8. FILL SLEEVE WITH CORROSION PREVENTIVE COMPOUND MIL-C-16173 SUFFICIENT TO CAUSE SQUEEZE OUT. THEN ASSEMBLE THREADED PARTS AS SHOWN.
9. FOR AIRCRAFT INSTALLATION, BACK OFF NUTS AND ORIENT BEARINGS TO SUIT ENGINE DECK FITTINGS. ADJUST LENGTHS OF INDIVIDUAL TUBES TO BE SURE TO OBTAIN CORRECT ENGINE/TRANSMISSION ALIGNMENT PER BELL MAINTENANCE MANUAL. MAKE SURE STUDS ARE STILL VISIBLE THROUGH WITNESS HOLES. TORQUE NUTS 400 TO 600 IN-POUNDS AND LOCKWIRE AS SHOWN. SEAL LOCKWIRE HOLES IN SLEEVE AND AROUND NUT/THREADED INTERFACE WITH SEALANT PER MIL-S-8802.
10. ZINC CHROMATE WHERE INDICATED USING TT-P-1757, COLOUR GREEN.



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29919

NOTICE

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Record of Revisions


REV.	Date	Description of changes	by	approved
N/C	06 JAN 69	INITIAL RELEASE	TM	TJM MARTI
A	19 MAY 69	REV. MAT. LIST, ADD B60706-1 BRG.	GW	TJM MARTI
B	01 FEB 66	DS1 B60701A1 INCORPORATED	TM	TJM MARTI
C	05 OCT 62	DSN B60701B1 INCPD	TM	<i>Marta</i>

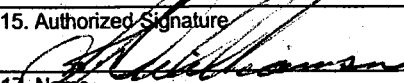
RELEASED FOR
DIPLO DIPLO DIPLO
OCT 14 1992
AFRO CONVENTING SERVICES LTD


AR	AR	EA93A	ADHESIVE	DEXTER-MYROL
6	6	B80706-1	GEARING	ACS
AR	AR		SEALANT	MIL-S-8802, CLASS B
AR	AR		CORROSION PREVENTIVE COMPOUND	MIL-C-16173, GRADE 1
AR	AR	MS20995C41	LOCK WIRE	
12	6	MS20613-6C14	RIVET	
12	16	MS20613-8C18	RIVET	
6	6	NAS508L-12	NUT	
6	6	NAS506-12	NUT	
6	6	B80705-1	STUD	
6	4	B80704-1	STUD	
	2	B80703-1	STUD	
	6	B80702-1	SLEEVE	
\			-3 INSTALLATION	
\			-1 INSTALLATION	
-3	-1	PART NO.	DESCRIPTION	MATERIAL

-3	-1	-5	INSTALLATION	
QUANTITY PER		PART NO.	DESCRIPTION	MATERIAL
LESS OTHERS SPECIFIED		APPROVALS	LIST OF MATERIALS	
dimensions are in inches		DATE		
Tolerances on:		DRAWN: J. MARTIN	 NORTHERN AERO INDUSTRIES 1845 ST. MATTHEWS AVENUE WINNIPEG, MANITOBA R3H 0A8	
Decimals	Angles	CHECKED:	INSTALLATION - ENGINE MOUNT, ADJUSTABLE, BELL 204/205	
.XXX ± .010	± 1/2°	PROJECT ENGINEER:		
.XX ± .03				
.X ± .1				
STRESS:		CODE IDENT NO.	QTY. NO.	REMARKS
AVIATION:		36929	B80701	C
		SCALE: FULL	SHEET 1 OF 1	

ASPC CONSULTING SERVICES CORP. 17000 EMBURY DRIVE, SUITE 100, BOSTON, MA 02128

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO15341-1	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				6. Work Order/Contract/Invoice PO 00002710	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
1	SLEEVE	B80702-1	BELL 205A-1	6	BATCH # 06-1013	Manufactured	
2	7/8 STUD	B80703-1	205B 204B UH-1H BELL 205A-1 205B UH-1H	2	BATCH # 06-1211	Manufactured	
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).							
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.				19. <input type="checkbox"/> CAR 571.10 Maintenance Release <input checked="" type="checkbox"/> Other regulations specified in block 12 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.1			
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 18 December 2006		22. Name N/A		23. Date (DD MMM YYYY)	
INSTALLER RESPONSIBILITIES							
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>							

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO15341-2	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice po 00002710	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
3	3/4 STUD	B80704-1	BELL 205A-1	4	BATCH # 06-1212	Manufactured	
4	STUD	B80705-1	205B 204B UH-1H BELL 205A-1 205B 204B UH-1H	6	BATCH # 06-1218	Manufactured	
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).							
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.				<div style="background-color: #cccccc; padding: 5px;"> 14. <input type="checkbox"/> CAR 571.10 Maintenance Release <input checked="" type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13, the work identified in block 12 and described in block 13 was performed in accordance with CAR 571. </div>			
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 18 December 2006		22. Name N/A		23. Date (DD MMM YYYY)	
INSTALLER RESPONSIBILITIES							
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>							

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO15341-3	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada			6. Work Order/Contract/Invoice PO 00002710	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
5	NUT	NAS509-12	various	6	BATCH # 05-2618	Manufactured
6	NUT	NAS509-L12	various	6	BATCH # 06-1109	Manufactured
13. Remarks These Aeronautical Products were procured from an approved source in accordance with Northern Aero Industries Ltd. Qualified Procurement List.						
14. Certifies that the items identified above were manufactured in conformity to:			<input type="checkbox"/> CAR 571-10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13, the work identified in block 12 and described in block 13 was performed in accordance with CAR 571			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.						
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 18 December 2006		22. Name N/A		23. Date (DD MMM YYYY)
INSTALLER RESPONSIBILITIES						
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>						

Sales Pick List

Date: 12/18/2006
Time: 1:28:59 PM
Page 1 of 1

Job SO15341 Name B80702 - NAS509L12 PARTS

Customer

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY
ON K6A 1K7
CANADA

Contact MAIN FINISHED GOODS LOCATION
Ph 613-632-9577 Fax 613-632-1053

Dates & Times

Created Date 12/14/2006
Required Date 1/2/2007 3:44:33 PM

Notes:

CURRENCY US FUNDS

FED EX WAYBILL 8563 6078 6117
FED EX ACCT NO 1517 9324 0

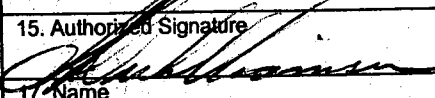
Picked	Quantity	Unit	Reference	Description
	6	EA	B80702-1	SLEEVE 06-1013
	2	EA	B80703-1	7/8 STUD 06-1211
	4	EA	B80704-1	3/4 STUD 06-1212
	6	EA	B80705-1	STUD 06-1218
	6	EA	NAS509-12	NUT 05-2618
	6	EA	NAS509-L12	NUT 06-1109
	1	EA	ASSEMBLY	AS PER B80701

B/O TO FOLLOW

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO15341-4	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO 00002710	

6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
1	SLEEVE	B80702-1 ✓	BELL	8	BATCH # 06-1013	Manufactured
			205A-1	1	BATCH # 06-1002	Manufactured
			205B	9	BATCH # 07-1253	Manufactured
			204B			..
			UH-1H			..
2	7/8 STUD	B80703-1 ✓	BELL	1	BATCH # 01-1205	Manufactured
			205A-1	5	BATCH # 07-1040	Manufactured
			205B			..
			UH-1H			..
						..
						..
						..

13. Remarks
 These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).

14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.		19. <input type="checkbox"/> CAR 571E10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13, the work performed in block 12 and described in block 13 was performed in accordance with CAR 571E10.	
15. Authorized Signature 	16. Certificate / Approval Ref. No. AMO 88-97	20. Authorized Signature N/A	21. Certificate Approval Ref. No. N/A
17. Name R. D. Williamson	18. Date (DD MMM YYYY) 12 February 2007	22. Name N/A	23. Date (DD MMM YYYY) N/A



INSTALLER RESPONSIBILITIES

*Installer must cross-check eligibility with approved data.

This document does not constitute authority to install the part.

Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.

Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO15341-6	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO 00002710	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
5	NUT	NAS509-12 ✓	various	18	BATCH # 05-2618	Manufactured	
6	NUT	NAS509-L12 ✓	various	16	BATCH # 06-1109	Manufactured	
7	NUT	NAS509-L12 ✓	various	2	BATCH # 05-2618	Manufactured	
13. Remarks These Aeronautical Products were procured from an approved source in accordance with Northern Aero Industries Ltd. Qualified Procurement List. <div style="position: absolute; top: 200px; left: 350px; font-family: cursive; font-size: 1.2em;">C207102113</div>							
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.							
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		19. [] CAR 571-10 Maintenance Release [] Other regulations specified in block 12			
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 12 February 2007		20. Authorized Signature 		21. Certificate / Approval Ref. No. N/A	
				22. Name N/A		23. Date (DD MMM YYYY) N/A	
INSTALLER RESPONSIBILITIES *Installer must cross-check eligibility with approved data. This document does not constitute authority to install the part. Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1. Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.							